

## **INSPECTION REPORT**

Report No.	CPS014BI0001	Overall Result
Report Date:	26 February, 2014	FAILED
		FAILED

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GENERAL	INFORMATION	:	

Client	:	Anonymous Clients	Attn	:	Mr.XX
Supplier/Vendor	:	Anonymous supplier	Order Quantity	:	1,850 + 1,850 = 3,750 pieces
Factory Name	:	Anonymous factory	Shipped Quantity	:	1,850 + 1,850 = 3,750 pieces
Service Type	:	Final Random Inspection	Inspection Date	:	25 February, 2014
Item/ Style No		VP65 BL /VT45 BI	Ins Location		Dongguan Guangdong China

P.O. No. : B130295 / B130233 Inspector Name : Vincent Li 40cm stand fan & 40cm table Reviewed by **Product Name** : Jeffery Woo

A. INSPECTION RESULT	SUMMART (Details car	i be referred to t	correspondin	g sections in this repor
Inspection Items	Conformed	Not Conformed	<u>Pending</u>	Comments
Quantity Checking (Part C)				Remark 2
Workmanship (Part D)		$\boxtimes$		Remark 1
Verification Result (Part E)		$\boxtimes$		Remark 3
On-Site Checking (Part F)	$\boxtimes$			
Marking & Packing (Part G)				
CONCLUSION:				
□ Passed □ Pending		Due to: Beyo	nd AQL and	Remarks
B. REMARKS (have effect o	on the inspection result):	Not applicable		
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13 pieces out of 100 pieces sharp point was found on the base of VT45.BL due to untrimmed gate residue, See below photos for details



- 2. 1% spare parts were not found at factory during inspection due to lack of material.
- 3. Actually 220-240V AC 60W motor was used which conformed to CDF instead of 220-240V AC 55W motor showed on order table details for VP65.BL.

**INFORMATION REMARKS** (have no effect on the inspection result): Not applicable

1.

Report Approval by	Mallo-			
	Peter Zhao - Inspection Manager of CCIC			



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#### **C. QUANTITY INFORMATION**

P.O. No.	Item No.	Order	Order Shipment Qty Packed into Ctn Quantity		Not Packed		Units Not Finished			
P.O. No.	item No.	(pieces)	Qty (pieces)	Ctns	Qty (pieces)	%	Qty (pieces)	%	Qty (pieces)	%
B130295	VT45.BL	1,850	1,850	925	1,850	100	0	0	0	0
B130233	VP65.BL	1,850	1,850	925	1,850	100	0	0	0	0
	Total:	3,700	3,700	1,850	3,700	100	0	0	0	0
List of Exp		No carton number on master carton.								
		Total <u>100</u>	Cartons	were open	ed for sampl	ing.				

#### D. WORKMANSHIP:

D. WORKMANS	HIP:						
Inspection Standa	ard:		ANSI/ASQ Z1.4 (fo	ormerly known as MIL-	STD-105E)		
Inspection Level - Workmanship / Visual:			II	AQL - Critical Defectives:			Not allowed
Sampling Plan - Workmanship / Visual: Single / Normal AQL - Major Defectives:				1.0			
Sample Size - We	orkmanship / Vis	ual:	200	AQL - Minor Defective	ves:		2.5
Item/PO No.	S/S (pcs)		Defective Des	cription	Critical	Major	Minor
		No fur	nction when switc	h on	-	1	-
VT45.BL	100	Scrato	ch was found on e	enclosure	-	-	1
		Sharp	point was found	on the base	13	-	-
		Abnormal noise			-	2	-
		Scrato	h was found on e	enclosure	-	-	4
		Dirty mark was found on enclosure			-	-	1
VP65.BL	100	Poor silk screen printing was found on enclosure			-	-	1
		Poor p	ainting was found on enclosure		-	-	1
		Slight crack was found on enclosure			-	-	1
			*	Total Found:	13	3	9
	11/1	7		Max Allowed:	0	5	10
		Y		Result:	Failed	Passed	Passed

Note: A <u>Defective</u> is defined as a unit of product that contains one or more defects. A <u>Defect</u> is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit, in every case the most serious defect exhibited by the individual sample being inspected <u>regardless of the characteristic.</u>

E. VEI	E. VERIFICATION AGAINST SAMPLE/DOCUMENTS:							
Samp	ole Provide by:	] No 🛛 Clie	ent Supplier	☐ Manuf	actory Date:			
Documents Supplementary: 🛛 🖹			☐ Purchase Order	☐ Specificat	ion			
		Conformed	Not Conformed	Pending	Comments			
E1.	Appearance	Conformed	Not Conformed	Pending	Comments			



#### CHINA CERTIFICATION & INSPECTION (GROUP) SHENZHEN CO., LTD. Report No. CPS014BI0001 **Overall Result INSPECTION** Report Date: 26 February, 2014 **REPORT FAILED**

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E3.	Materials			
E4.	Package			
E5	Labeling/Marking	$\boxtimes$		

	SAFETY&RELIABILITY C				
	Test item	S/S(pcs)	Criteria	Result	comments:
1.	Hi-Pot Test	200	2500 volts 1seconds 5mA	□ Passed □ Failed	Cal date & S/N : 2013-11- 08 & 408271
3.	Function test	200	-	□ Passed □ Failed	Refer to defect findings
4.	Smell check	200	No abnormal smell	□ Passed □ Failed	
5.	Internal construction (visual check)	1pc /item	-	☐ Passed ☐ Failed	
6.	Barcode scanning test	8	Readable	⊠ Passed □ Failed	P, 8016117014009 on gift box for VT45.BL, 8016117011800 on gift box for VP65.BL, 8016117011992 on instruction
7.	Rating label check	8	-	□ Passed □ Failed	
8.	Assembly check	8	-	□ Passed □ Failed	
9.	Special test by testing finger	8	-	☐ Passed ☐ Failed	
10.	Burn-in test (Endurance test)	4	at nominal voltage for 4 hours at least	□ Passed □ Failed	
11.	Abnormal test (locked motor test)	1		⊠ Passed ☐ Failed	
12.	Start voltage test	8	80% of rating voltage	□ Passed □ Failed	
13.	Stability test	8	10° incline table	□ Passed □ Failed	
14.	Temperature raise test	1pc / item	3M 810# tape	□ Passed □ Failed	(47.4K for VT45.BL) (48.3K for VP65.BL)
15.	Strain relief test	1pc / item	Pull 60N 25 times, 1s each	□ Passed □ Failed	
16.	Rotation speed test	5pcs / item	-	⊠ Passed ⊡ Failed	For VT45.BL L: 910- 925rpm, M: 1052-1072rpm, H: 1193-1210rpm. For VP65.BL L: 915- 930rpm, M: 1045-1060rpm, H: 1170-1185rpm.
17.	Noise level test	5pcs / item	-	⊠ Passed ☐ Failed	For VT45.BL 57.7 to 58.2dB For VP65.BL 59.8 to 60.5dB



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18.	Air flow speed test	5pcs / item	-	⊠ Passed ☐ Failed	For VT45.BL 1: 4.5- 4.6m/sec, 2: 5.1-5.2m/sec, 3: 5.8-5.9m/sec. For VP65.BL 1: 4.5- 4.6m/sec, 2: 5.0-5.1m/sec, 3: 5.9-6.0m/sec.
19.	Carton drop test	1 CTN / item	76cm,1Corner,3edg es,6faces	☑ Passed ☐ Failed	

#### **F2. MEASUREMENT:**

Measurement of parameter was performed on 5 samples as below:

#### For VT45.BL

	S1	S2	<b>S</b> 3	S4	<b>S</b> 5	Required	Unit
Product size	45x30x58.5	45x30x58.5	45x30x58.5	45x30x58.5	45x30x58.5		cm
Product weight	2.75	2.73	2.76	2.75	2.74		Kg
Gift box dimension	45.7x13.0x58.0	45.7x13.0x58.0	45.7x13.0x58.0	45.7x13.0x58.0	45.7x13.0x58.0		cm
Gift box weight	3.49	3.52	3.47	3.51	3.52		Kg
carton dimension	47.3x27.7x58.0	47.3x27.7x58.0	47.3x27.7x58.0	47.3x27.7x58.0	47.3x27.7x58.0		Cm
Carton weight	7.29	7.30	7.28	7.32	7.30		Kg
Length of power cord	180	182	181	180	181	180	cm
Silicon steel thickness check	75x75x16	75x75x16	75x75x16	75x75x16	75x75x16	75x75x15	mm
Blade diameter check	40	40	40	40	40	40	cm
Height of CE mark	6	6	6	6	6	≥5	mm
Height of WEEE mark	9	9	9	9	9	<b>≽</b> 7	mm

#### For VT45.BL

	S1	S2	S3	S4	S5	Required	Unit
Product size	64x64x140	64x64x140	64x64x140	64x64x140	64x64x140		cm
Product weight	3.53	3.52	3.55	3.55	3.53		Kg



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Gift box dimension	47.3x13.0x57.0	47.3x13.0x57.0	47.3x13.0x57.0	47.3x13.0x57.0	47.3x13.0x57.0		cm
Gift box weight	4.24	4.26	4.23	4.24	4.26	-	Kg
carton dimension	48.0x26.5x57.0	48.0x26.5x57.0	48.0x26.5x57.0	48.0x26.5x57.0	48.0x26.5x57.0		Cm
Carton weight	8.82	8.85	8.85	8.83	8.85	1	Kg
Length of power cord	187	188	187	186	188	180	cm
Silicon steel thickness check	75x75x16	75x75x16	75x75x16	75x75x16	75x75x16	75x75x15	mm
Blade diameter check	40	40	40	40	40	40	cm
Height of CE mark	6	6	6	6	6	≥5	mm
Height of WEEE mark	9	9	9	9	9	<b>≥7</b>	mm

#### F3. COMPONENTS AND LABEL MARKING:

#### **Component Check:**

For VT45.BL

Component	Marking	Result
Plug	DE-201 AC250V, 2.5A Decomin VDE	Same as CDF
Supply cord	H03VVH2-F 2x0.5mm <sup>2</sup> , Decomin VDE	Same as CDF
Fan motor	CM-165 AC220-240V, 50Hz, 60W, Class B Decomin	Same as CDF
Motor running capacitor	CBB61-P2 SH AC400V 50/60Hz,1.5 $\mu$ F $\pm$ 5%,25/70/21,P2 TUV Rheinland	Same as CDF
Thermal link	AC250V, 2A, Tf:130°C, P4-F, Aupo, VDE	Same as CDF
Switch	KQ-184C, AC250V, 1(1)A, TUV Rheinland	Same as CDF
Internal wire	1015, 20AWG/24AWG, 105℃ Risheng, E307259	Same as CDF

For VP65.BL

Component	Marking	Result
Plug	DE-201 AC250V, 2.5A Decomin VDE	Same as CDF
Supply cord	H05VVH2-F 2x0.75mm <sup>2</sup> , Decomin VDE	Same as CDF
Fan motor	CM-165 AC220-240V, 50Hz, 60W, Class B Decomin	Same as CDF
Motor running	CBB61-P2 SH AC400V 50/60Hz,1.5µF±5%,25/70/21,P2 TUV	Same as CDF
capacitor	Rheinland	
Thermal link	AC250V, 2A, Tf:130℃, P4-F, Aupo, VDE	Same as CDF
Switch	KQ-174, AC250V, 1(1)A, TUV Rheinland	Same as CDF
Internal wire	1015, 20AWG/24AWG, 105℃ Risheng, E307259	Same as CDF



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#### **G. MARKETING AND PACKING**

	Corrugated Paper Plies:	☐ Single Wall ☐ Triple Wall		
	Fastening:	☐ Metal Staples ☐ Glue		
Outer Pack	Sealed by:	<ul><li>☐ Kraft Tape</li><li>☐ Opaque Gummed Tape</li><li>☐ Transparent Gummed Tape</li></ul>		
	Strapping:	☐ Nylon Band, pcs ☒ No		
	Dimension:	See Part "F2" for details		
	Weight:	See Part "F2" for details		
	Marking on out pack	☐ Confirm ☐ Not confirm ☐ Actual Finding ☐ N/A		
Marking	Marking on inner pack	☐ Confirm ☐ Not confirm ☐ Actual Finding ☒ N/A		
•	Marking on individual pack	□ Confirm    □ Not confirm    □ Actual Finding    □ N/A		
	Marking on poly bag For VT45.BL:	☐ Confirm ☐ Not confirm ☐ Actual Finding ☐ N/A		
	<ul> <li>Main body in a poly bag, base in a poly bag and fan cover in a poly bag with 4 pieces sheet, 1 piece blade and a aroma diffuser bag packed into a gift box and protected with corrugated cardboard</li> <li>The gift box was sealed with transparent gummed tape.</li> <li>2 gift box use cardboard band on 4 main sides, + 2PP straps.</li> </ul>			
Packaging method	cover in a poly bag diffuser bag packed cardboard - The gift box was se	bag, cross bar and tube protected by poly bag and fan with 4 pieces sheet, 1 piece blade and a aroma d into a gift box and protected with corrugated saled with transparent gummed tape.		

#### H. Photographs:



1. Finished goods in warehouse



2. Finished goods in warehouse



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3. Finished goods in warehouse



4. Finished goods in warehouse



5. Packaging (1) for both item



6. Packaging (2) for both item



7. Packaging (3) for VT45.BL



8. Packaging (4) for VT45.BL



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Packaging (5) for VT45.BL

10. Product for VT45.BL





Packaging (1) for VP65.BL Packaging (2) for VP65.BL





13. Packaging (3) for VP65.BL

14. Product for VP65.BL



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15. Gift-box for VT45.BL

16. Gift-box for VT45.BL





17. Gift-box for VT45.BL

Gift-box for VT45.BL





20. Gift-box for VT45.BL



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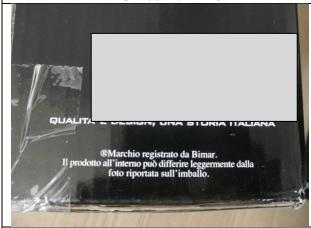
**Overall Result** 





21. Gift-box for VT45.BL

22. Gift-box for VT45.BL





23. Gift-box for VT45.BL

24. Gift-box for VT45.BL





25. Gift-box for VT45.BL

26. Gift-box for VP65.BL



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27. Gift-box for VP65.BL

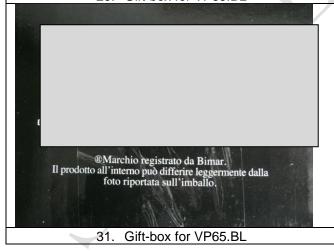
28. Gift-box for VP65.BL





29. Gift-box for VP65.BL

30. Gift-box for VP65.BL





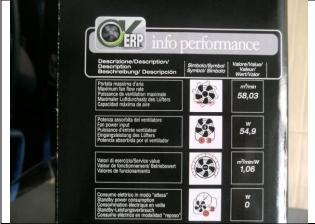
32. Gift-box for VP65.BL



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33. Gift-box for VP65.BL

Gift-box for VP65.BL 34.





Gift-box for VP65.BL

Gift-box for VP65.BL 36.





Aroma diffuser bag

38. Aroma diffuser



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39. Aroma diffuser



40. Instruction for aroma diffuser



41. Instruction for aroma diffuser



42. Barcode on instruction



Warning text on poly bag for both item

Instruction manual for VT45.BL



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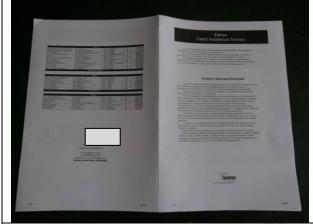
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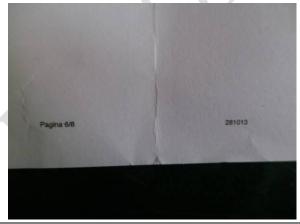




45. Guarantee card for VT45.BL

46. Guarantee card for VT45.BL





47. Service card for both item

48. Version on service card for both item





49. Mini-catalogue for both item

50. Mini-catalogue for both item



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51. Instruction manual for VP65.BL

52. Guarantee card for VP65.BL





53. Guarantee card for VP65.BL

54. Hang tag on product for both item





55. Hang tag on product for both item

56. Product details for VT45.BL



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57. Product details for VT45.BL

58. Product details for VT45.BL





59. Product details for VT45.BL

60. Product details for VT45.BL





61. Product details for VT45.BL

62. Product details for VT45.BL



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63. Product details for VT45.BL

64. Product details for VT45.BL





Product details for VT45.BL

Product details for VT45.BL





67. Product details for VT45.BL

Product details for VT45.BL



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69. Plug for both item

70. Plug for both item





71. Plug for both item

72. Product details for VP65.BL





3. Product details for VP65.BL

74. Product details for VP65.BL



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75. Product details for VP65.BL

76. Product details for VP65.BL





77. Product details for VP65.BL

78. Internal check for VT45.BL





79. Internal check for VT45.BL

80. Internal check for VT45.BL



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81. Internal check for VT45.BL

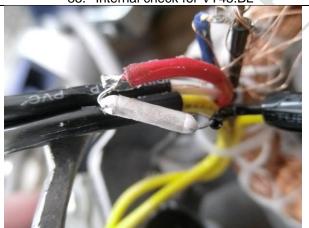
Internal check for VT45.BL





83. Internal check for VT45.BL

Internal check for VT45.BL





85. Internal check for VT45.BL

86. Internal check for VP65.BL



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88. Assembly test for VT45.BL



89. Assembly test for VP65.BL



90. Temperature rise test







92. Power measurement



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93. Strain relief test

94. Rotate speed test





95. Air flow speed test for VT45.BL

96. Test finger check





97. Low voltage start test

98. Barcode verification



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99. Barcode verification

100. Barcode verification





101. Stability test for VP65.BL

102. Stability test for VT45.BL





103. Noise check

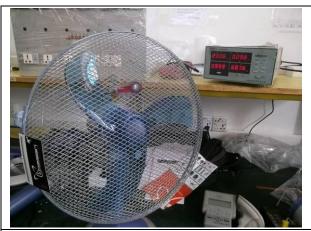
104. Noise check for VT45.BL



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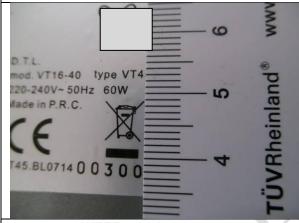
D.T.L.
mod. VT1
220-240V
Made in P

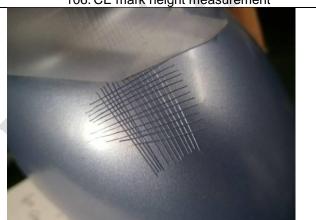
VT45.BLC

400 CF mod baids to a very month.

105. locked-rotor test

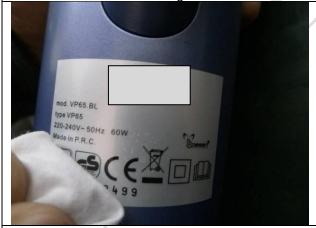
106. CE mark height measurement





107. WEEE mark height measurement

108. Paint test





109. Rubbing test

110. Silk screen printing test



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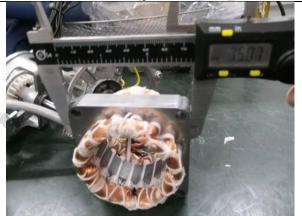
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111. Power measurement for VP65.BL

112. Air flow speed test for VP65.BL





113. Motor rotate speed test for VP65.BL

114. Motor size measurement





115. Motor size measurement

116. Tube size measurement



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117. Weight check

118. Blade size check





119. Power cord length check

120. Product size check





121. Running test for VT45.BL

122. Running test for VP65.BL



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123. Drop test for VT45.BL

124. Drop test for VP65.BL

#### Note:

- 1. The above reflects our findings at the time and place of inspection based on comparison of your sample with random samples selected in accordance with a previously agreed random statistical sampling standard. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. For inspection services rendered before 100% of a production lot has been produced, our findings will only extend to the items that were produced at the time of inspection. This report/certificate is not the evidence of shipment. Our services, including reports and certificates, are subject to the General Conditions of Service of CCIC Shenzhen which have been sent to your company. They can be re-sent upon written request.
- 2. You directed that your inspection be based upon Combined sampling, CCIC SZ advises all clients of the risks associated with "Combined Sampling" where several different product styles are combined to make a single lot size. Combined Sampling represents an increased level of risk to you as statistical rules are compromised and the chances of missing quality issues are much greater than during single style sampling. We disclaim any liability to you if you make decisions concerning the acceptance, payment authorization, or shipment of the inspected goods based upon Combined Sampling.